



SPORTSTEX

Wintersport

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POLYESTER, “FIBRE TO FIBRE” RECYCLING: IT CAN BE DONE!

From upstream to downstream, circularity in textiles is feasible.
Without compromises for the quality and technical performance of the products.

An ambitious research & development project, built step by step, which demonstrates the feasibility of “fibre to fibre” recycling in the field of polyester. It all starts from the desire of Sportstex, a company specialized in the production of sportswear, and RadiciGroup, a Group with many years of experience in circular economy, to collaborate for the recovery of polyester textile waste such as, for example, football, volleyball and other disciplines uniforms. The involvement of Pure Loop, a company specialized in recovery machinery, was immediate, with the aim of identifying the best available technology and making it possible to obtain a new textile fibre.

To achieve this result, the R&D teams of the three companies carried out various experiments to obtain a recycled textile product that also had high technical characteristics. An initial result was obtained using a mixed recovery technique, “dosing” variable percentages of granules from recycled bottles (a more than consolidated practice in RadiciGroup) together with polyester granules from recycled fabrics. This experience then made it possible to gradually fine-tune the various processes and arrive at obtaining a yarn that comes 100% from the recovery of textile waste.

Once industrialized, this virtuous circularity system will make it possible to produce easily garments in recycled polyester that, at the end of their life, can be recovered again. Shimano was the first to embrace this sustainability project by putting its brand on the first jersey resulting from this supply chain collaboration.

The research project has highlighted a new way of recycling which allows obtaining quality polyester fibres starting, for example, from already used clothes, for a textile “Closed Loop”. Moreover, Erdotex, a company specialized in the sorting of used garments, will support the

project: thanks to specific “sorting” procedures, Erdotex will make it possible to feed this innovative recycling process with the ambition of developing a real industrial process.

«Making textiles an increasingly sustainable sector is at the heart of the strategy of Radici InNova, the RadiciGroup company focused on innovation for circularity – underlines Gianni Todaro, R&D Specialist Apparel and Technical, RadiciGroup Advanced Textile Solutions– For some time now, in synergy with our customers and suppliers and making our knowledge available in the recovery of textile waste, we have been designing innovative proposals with high technical performance that respect the environment».

«In recent years we have prioritized environmental stewardship, taking significant actions to reduce our ecological footprint. However, the “fibre to fibre” recycling brings our effort to the next level. This approach enables us to create a fully closed loop system from products to consumers right here in Europe. Both our customers as well as other European manufacturers will benefit from this innovation» says Andreas Widmann, administrator of Sportstex and Cottontex.



RADICI GROUP – With approximately 3,000 employees, sales of €1.542 billion in 2022, and a network of production units and sales offices spanning Europe, North and South America, and Asia, RadiciGroup today is a worldwide leader in the manufacture of a vast range of specialty chemicals, polyamides, high performance polymers, and advanced textile solutions, including nylon and polyester yarns, recycled yarn, bio yarns from renewable sources, nonwovens, and personal protection equipment for the healthcare and manufacturing sectors. Its products build on advanced chemical know-how and the vertical integration of the polyamide supply chain. They are developed for applications in a wide variety of industry sectors, including the Automotive, Electrical/Electronic, Consumer Goods, Apparel, Furnishings, Building, Home Appliances and Sports sectors. Underpinning the RadiciGroup’s strategy is an overriding commitment to innovation, quality, customer satisfaction, and social and environmental sustainability. With its macro business areas – Specialty Chemicals, High Performance Polymers and Advanced Textile Solutions – RadiciGroup is part of a broader industrial group encompassing textile machinery (ITEMA), energy (GEOGREEN) and the hotel business (SAN MARCO). www.radicigroup.com

PURE LOOP – a subsidiary of EREMA Group GmbH, specialises in combined shredder-extruder technology for the highly efficient recycling of clean production waste. The headquarters are in Ansfelden/Linz. PURE LOOP recycling solutions are characterised by optimum adaptation to the existing scrap material logistics as well as the highest level of return of recycled pellets to the production process. Customers also benefit from the experience, technological know-how and innovative strength of the entire EREMA Group. www.pureloop.com

SPORTSTEX – Sportstex is the newly created umbrella brand that encompasses both Texmarket and Cottontex, two leading European manufacturing companies in the sports apparel industry. Our slogan, “Your producer for your brand,” means we’re all about helping you build your brand. Our product range is wide, covering everything from cycling and running gear to athleisure, triathlon, winter, active wear, and team sports wear. Our group’s turnover exceeds 50 million Euros, reflecting our commitment to quality and client satisfaction. With a dedicated team of over 1,250 employees, we are among the largest clothing manufacturers in Europe. We at Sportstex aim to deliver quality sportswear to meet your needs. www.sportstex.eu

ERDOTEX – Erdotex Group is a leading company within the post-consumer textile environment, aimed at collection and sorting. Founded over 30 years ago, the group currently employs over 350 people and processes over 45 million kg’s annually. With offices and facilities in the Netherlands, Germany, Belgium, and the UAE, it is able to serve globally. Erdotex Group has grown to become a trusted name in its field and can access through her partner network over 30 countries, offering a wide range of qualitatively sorted textiles and shoes for both reuse and recycling. Erdotex Group offers an extensive portfolio of products and services tailored to cater to the diverse needs of its customers and their markets.

SHIMANO – Shimano is a globally renowned company that specializes in the manufacturing of cycling components and fishing tackle. With a rich heritage spanning over a century, Shimano has established itself as a leading name in the cycling industry, consistently delivering high-quality products and innovative solutions to cyclists around the world. The company’s commitment to precision engineering, performance, and reliability has made it a trusted brand among professional riders, enthusiasts, and recreational cyclists alike. Our product portfolio includes: Bicycle Components, Fishing Tackle, Cycling Apparel.





Il Global Recycle Standard è promosso da Textile Exchange, una delle più importanti organizzazioni non-profit internazionali per lo sviluppo responsabile e sostenibile nel settore tessile. Lo standard riconosce l'importanza del riciclo per la crescita di un modello di produzione e consumo sostenibile, con l'obiettivo di favorire la riduzione del consumo di risorse (materie prime vergini, acqua ed energia) ed aumentare la qualità dei prodotti riciclati.

Il GRS prevede il rilascio di una dichiarazione ambientale verificata da parte terza che assicura il contenuto di materiali da riciclo dei loro prodotti, sia intermedi che finiti, il mantenimento della tracciabilità lungo l'intero processo produttivo, le restrizioni nell'uso dei prodotti chimici ed il rispetto di criteri ambientali e sociali in tutte le fasi della filiera produttiva dal riciclo dei materiali, alle successive fasi manifatturiere, fino all'etichettatura del prodotto finito. Le fasi che non rientrano nella certificazione sono la raccolta dei rifiuti, la cernita, selezione e raggruppamento. Possono essere certificati in base al GRS i prodotti e le attività manifatturiere.

Il Global Recycle Standard garantisce:

- Prodotti contenenti almeno il 20% di materiale da riciclo pre-consumo e post-consumo;
- Attività e processi manifatturieri attraverso i quali il materiale riciclato viene impiegato per realizzare prodotti intermedi (ad esempio: filati e tessuti) o prodotti finiti destinati al consumatore, che utilizzino modelli e procedure gestionali conformi ai requisiti fissati.

Der Global Recycle Standard wird von der Textile Exchange gefördert, einer der wichtigsten internationalen Non-Profit-Organisationen für eine verantwortungsvolle und nachhaltige Entwicklung im Textilsektor. Die Norm erkennt die Bedeutung des Recyclings für das Wachstum eines nachhaltigen Produktions- und Konsummodells an, mit dem Ziel, die Reduzierung des Ressourcenverbrauchs (neue Rohstoffe, Wasser und Energie) zu fördern und die Qualität der recycelten Produkte zu erhöhen.

Der GRS sieht die Ausstellung einer von Dritten geprüften Umwelterklärung vor, die den Gehalt an recycelten Materialien in Produkten, sowohl in den Zwischen- als auch in den Endprodukten, die Aufrechterhaltung der Rückverfolgbarkeit während des gesamten Produktionsprozesses, die Beschränkung des Einsatzes von Chemikalien und die Einhaltung ökologischer und sozialer Kriterien auf allen Stufen der Produktionskette vom Recycling der Materialien über die nachfolgenden Fertigungsstufen bis hin zur Kennzeichnung des fertigen Produkts gewährleistet. Nicht von der Zertifizierung abgedeckte Schritte sind die Abfallsammlung, Sortierung, Auswahl und Gruppierung. Produkte und Fertigungsbetriebe können nach GRS zertifiziert werden.

Der Global Recycle Standard garantiert:

- Produkte, die mindestens 20 % Pre-Consumer- und Post-Consumer-Recyclingmaterial enthalten;
- Fertigungstätigkeiten und -prozesse, bei denen Rezyklat zur Herstellung von Zwischenprodukten (z. B. Garne und Stoffe) oder Endprodukten für den Verbraucher verwendet wird, unter Verwendung von Managementmodellen und -verfahren, die den Anforderungen entsprechen.

Il Global Recycle Standard è promosso da Textile Exchange, una delle più importanti organizzazioni non-profit internazionali per lo sviluppo responsabile e sostenibile nel settore tessile. Lo standard riconosce l'importanza del riciclo per la crescita di un modello di produzione e consumo sostenibile, con l'obiettivo di favorire la riduzione del consumo di risorse (materie prime vergini, acqua ed energia) ed aumentare la qualità dei prodotti riciclati.

Il GRS prevede il rilascio di una dichiarazione ambientale verificata da parte terza che assicura il contenuto di materiali da riciclo dei loro prodotti, sia intermedi che finiti, il mantenimento della tracciabilità lungo l'intero processo produttivo, le restrizioni nell'uso dei prodotti chimici ed il rispetto di criteri ambientali e sociali in tutte le fasi della filiera produttiva dal riciclo dei materiali, alle successive fasi manifatturiere, fino all'etichettatura del prodotto finito. Le fasi che non rientrano nella certificazione sono la raccolta dei rifiuti, la cernita, selezione e raggruppamento. Possono essere certificati in base al GRS i prodotti e le attività manifatturiere.

Il Global Recycle Standard garantisce:

- Prodotti contenenti almeno il 20% di materiale da riciclo pre-consumo e post-consumo;
- Attività e processi manifatturieri attraverso i quali il materiale riciclato viene impiegato per realizzare prodotti intermedi (ad esempio: filati e tessuti) o prodotti finiti destinati al consumatore, che utilizzino modelli e procedure gestionali conformi ai requisiti fissati.

La certificazione ISO 9001 norma internazionale per i Sistemi di Gestione per la Qualità (SGQ), pubblicata dall'ISO (International Organization for Standardization), attesta la realizzazione di prodotti conformi e di qualità, fornendo delle precise indicazioni che favoriscano lo sviluppo di un sistema di gestione per la qualità all'interno dell'organizzazione.

Die ISO 9001-Zertifizierung, eine internationale Norm für Qualitätsmanagementsysteme (QMS), die von der ISO (International Organization for Standardization) herausgegeben wird, bescheinigt die Herstellung von konformen und qualitativ hochwertigen Produkten und liefert genaue Angaben, die die Entwicklung eines Qualitätsmanagementsystems innerhalb der Organisation fördern.

The ISO 9001 certification, an international standard for Quality Management Systems (QMS), published by the ISO (International Organization for Standardization), certifies the production of compliant and quality products, providing precise indications that encourage the development of a quality management system within the organisation.



La certificazione SA8000 è lo standard di riferimento riconosciuto a livello mondiale nato con l'obiettivo di garantire ottimali condizioni di lavoro. La Certificazione Etica SA8000 risponde alle esigenze delle organizzazioni che intendono distinguersi per il loro impegno nello sviluppo sostenibile, con particolare attenzione alle tematiche sociali.

Die SA8000-Zertifizierung ist der weltweit anerkannte Referenzstandard mit dem Ziel, optimale Arbeitsbedingungen zu gewährleisten. Die Ethik-Zertifizierung SA8000 erfüllt die Bedürfnisse von Organisationen, die sich durch ihr Engagement für eine nachhaltige Entwicklung auszeichnen wollen, mit besonderem Augenmerk auf soziale Belange.

SA8000 certification is the globally recognised reference standard designed to ensure optimal working conditions. The SA8000 Ethical Certification meets the needs of organisations that intend to distinguish themselves for their commitment to sustainable development, with particular attention to social issues.



La certificazione ISO 14001 rappresenta lo standard e il riferimento normativo per un "Sistema di gestione Ambientale" caratterizzato dallo sviluppo e dall'attuazione di una corretta politica ambientale e di una serie di obiettivi che impegnino l'organizzazione alla piena conformità di prescrizioni volontarie o dettate dal mercato di appartenenza.

Die ISO 14001-Zertifizierung stellt den Standard und die regulatorische Referenz für ein „Umweltmanagementsystem“ dar, das durch die Entwicklung und Implementierung einer angemessenen Umweltpolitik und einer Reihe von Zielen gekennzeichnet ist, die die Organisation zur vollständigen Einhaltung freiwilliger oder vom jeweiligen Markt diktierteter Anforderungen verpflichten.

ISO 14001 certification is the standard and regulatory reference for an „Environmental Management System“ characterised by the development and implementation of a proper environmental policy and a series of objectives that commit the organisation to full compliance with voluntary or market-driven requirements.



WINTER CROSS - MEN



BODY CROSS CS MEN 790012

 Body, cerniera anteriore, taschino laterale.

 Body, Front-Reißverschluss, Seitentasche.

 Body, front zipper, side pocket.

 Fabric: Lycra Piave Maitex 9030

 XS - 3XL
128 - 140 - 152 - 164



 Cerniera lunga anteriore

 Langer Reißverschluss vorne

 Front long zip



 Taschino laterale

 Seitentasche

 Side pocket



 Tessuto Lycra anti pilling

 Lycra Anti-Pilling Stoff

 Anti pilling Lycra fabric

LS CROSS CS MEN 790002

-  Top manica lunga, cerniera corta camlock.
-  Langarm Top, kurzer Camlock Reißverschluss.
-  Long sleeve top, short camlock zip.
-  Fabric: Lycra Piave Maitex 9030
-  XS - 3XL
128 - 140 - 152 - 164



PANTS CROSS CS MEN 790004

-  Calz maglia con cordoncino in vita.
-  Hose mit Schnur an der Taille.
-  Tights with waist drawstring.
-  Fabric: Lycra Piave Maitex 9030
-  XS - 3XL
128 - 140 - 152 - 164



WINTER CROSS - WOMEN



BODY CROSS CS WOMEN 790013

 Body, cerniera anteriore, taschino laterale.

 Body, Front-Reißverschluss, Seitentasche.

 Body, front zipper, side pocket.

 Fabric: Lycra Piave Maitex 9030

 XS - 3XL
128 - 140 - 152 - 164



 Cerniera lunga anteriore

 Langer Reißverschluss vorne

 Front long zip



 Taschino laterale

 Seitentasche

 Side pocket



 Tessuto Lycra anti pilling

 Lycra Anti-Pilling Stoff

 Anti pilling Lycra fabric

LS CROSS CS WOMEN 790001

-  Top manica lunga, cerniera corta camlock.
-  Langarm Top, kurzer Camlock Reißverschluss.
-  Long sleeve top, short camlock zip.
-  Fabric: Lycra Piave Maitex 9030
-  XS - 3XL
128 - 140 - 152 - 164



PANTS CROSS CS WOMEN 790003

-  Calz maglia con cordoncino in vita.
-  Hose mit Schnur an der Taille.
-  Tights with waist drawstring.
-  Fabric: Lycra Piave Maitex 9030
-  XS - 3XL
128 - 140 - 152 - 164



WINTER CROSS - COVERS



JACKET WINTER CROSS CS 790005

-  Giubbino copri tuta, cerniera divisibile, tasche laterali con cerniera, polsini elasticizzati.
-  Jacke als Schutz über den Anzug, durchgehender Reißverschluss, Seitentaschen mit Reißverschluss, elastische Ärmelbündchen.
-  Jacket cover, divisible zip, side pockets with zip, elastic sleeve cuffs.
-  Fabric: Marmolada Print + Borgini 29610
-  XS - 3XL
128 - 140 - 152 - 164



 Cerniera divisibile

 Durchgehender Reißverschluss

 Divisible zip



 Tasche laterali con cerniera

 Seitentaschen mit Reißverschluss

 Side pockets with zip



 Polsini elasticizzati

 Elastische Ärmelbündchen

 Elastic sleeve cuffs

GILET WINTER CROSS CS 790006

-  Gilet copri tuta, cerniera divisibile, tasche laterali con cerniera.
-  Weste als Schutz über den Anzug, durchgehender Reißverschluss, Seitentaschen mit Reißverschluss.
-  Gilet cover, divisible zip, side pockets with zip.
-  Fabric: Marmolada Print + Borgini 29610
-  XS - 3XL
128 - 140 - 152 - 164



PANTS WINTER CROSS CS 790007

-  Pantalone copri tuta, tasche laterali con cerniera, a scelta cerniera laterale divisibile o 38cm.
-  Hose als Schutz über den Anzug, Seitentaschen mit Reißverschluss, langer oder 38cm seitlicher Reißverschluss.
-  Suit cover, long or 38cm side zip, side pockets with zip.
-  Fabric: Marmolada Print + Borgini 29610
-  XS - 3XL
128 - 140 - 152 - 164



ICE SKATING



LS BODY ICE SKATING 790009

 Body pattinaggio con cappuccio, maniche lunghe, polsini con inserto tendi manica.

 Eislauf-Body mit Kapuze, lange Ärmel, verstärkte Manschetten.

 Hooded ice skating body, long sleeve, cuffs with stretchable sleeve inserts.

 Fabric: Lycra Piave Maitex 9030 + Reozon E63893

 XS - 3XL
128 - 140 - 152 - 164



 Cappuccio

 Kapuze

 Hood



 Cerniera davanti

 Reißverschluss vorne

 Zip on the front



 polsini con inserto tendi manica

 Verstärkte Manschetten

 Cuffs with stretchable sleeve inserts





RUNNING CAP 710250

 Berretto.

 Mütze.

 Cap.

 Fabrics: 1) Pants 190 g/m²; 2) Vuelta 250 g/m²

 one size



HEADBAND 710500

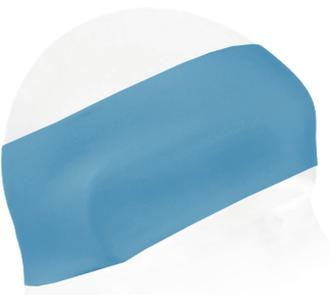
 Fascia per la fronte, combinazione di due tessuti tecnici anti-sudore, perfetta per trail running.

 Stirnband aus zwei technischen Stoffen mit Antischweiss-Funktion, perfekt für Trail-Running geeignet.

 Headband made combining two technical antisweat fabrics, ideal for trail running.

 Fabrics: Interpower

 one size



HEADBAND SKIRI 710544

 Fascia con taglio vivo e tessuto garzato all'interno.

 Stirnband mit raw-cut, innen aufgerauhter Stoff.

 Headband with raw cut, brushed fabric on the inside.

 Fabrics: Dolomiti

 one size

COLLAR CUFF
740617 Colsino 47x24cm. Kopfschlauchtuch 47x24cm. Collar cuff 47x24cm. Fabric: Interlock one size

FABRICS



Borgini 29610

Composition:
92% Polyester
8% Elasthane
Weight: 190 g/m²

Used for:
Winter Cross



Dolomiti

Composition:
85% Polyester
15% Elasthane
Weight: 250 g/m²

Used for:
Hoodie
Headband Skiri



Interlock

Composition:
100% Polyester
Weight: 120 g/m²

Used for:
Fit X
Spectre
Collar Cuff



Interpower

Composition:
86% Micropolyester
14% Elasthane
Weight: 140 g/m²

Used for:
Fit X
Spectre
Nizza Sport
Run Diamant
Athletics
Headband



Lycra Piave Maitex 9030

Composition:
82% Polyester
18% Elasthane
Weight: 190 g/m²

Used for:
Winter Cross



Marmolada Print

Composition:
87,6% Polyester
12,4% Elasthane
Weight: 310 g/m²

Used for:
Tenerife
Tenerife Women
Pro Women



Reozon E63893

Composition:
82% Polyester
18% Elasthane
Weight: 200 g/m²

Used for:
Tenerife
Tenerife Women
Body Butterfly Long



Vuelta

Composition:
85% Polyamide
15% Elasthane
Weight: 250 g/m²

Used for:
Shorts Run Fit
Shorts

 Per assicurare un utilizzo duraturo nel tempo dei nostri prodotti, si consiglia di:

1. NON lavare i nostri prodotti ad una temperatura superiore ai 30 gradi, evitare ammorbidenti, sbiancanti o detersivi aggressivi.
2. NON usare asciugatrici! Lasciate asciugare i prodotti naturalmente. Fate attenzione che luce solare diretta e le eccessive fonti di calore possono causare alterazioni dei tessuti.
3. NON stirare i nostri prodotti.
4. Se non siete sicuri della taglia, quando provate uno dei nostri campioni, scegliete quella leggermente più grande, poiché può variare a seconda dal peso e della costituzione. Notare che le nostre taglie sono soltanto un'indicazione.
5. Per evitare il deterioramento del tessuto:
 - NON lasciare i capi per troppo tempo nel sacco della biancheria - lavarli subito dopo l'uso.
 - NON lasciare i capi in un posto umido oppure in un sacchetto di plastica.
 - EVITARE di entrare in contatto con velcro, che è causa di pilling - L'uso di zaini può deteriorare il tessuto a causa di attrito.
6. Tutti i capi tecnici devono essere usati esclusivamente nella disciplina per cui sono concepiti, questo per utilizzare al meglio le caratteristiche tecniche dei tessuti con cui sono realizzati.

 Um unseren qualitativ hochwertigen Produkten ein langes Leben zu sichern, bitten wir Sie folgendes zu beachten:

1. Waschen Sie unsere Produkte NICHT über 30 Grad Celsius, verwenden Sie milde Waschmittel und vermeiden Sie Weichspül- sowie Bleichungsmittel.
2. Trocknen Sie unsere Produkte NICHT im Wäschetrockner! Lassen Sie unsere Produkte vorzugsweise natürlich trocknen. Bitte beachten Sie, dass direkte Sonneneinstrahlung und exzessive Wärmezufuhr möglicherweise zu einer Beeinträchtigung der Stoffe führt.
3. Bügeln Sie unsere Produkte NICHT.
4. Sollten Sie bei der Musterprobe bezüglich Ihrer eigenen Konfektionsgröße unsicher sein, wählen Sie die nächstgrößere Größe, da die Kleidungsstücke abhängig von Körpergewicht und -bau anders sitzen können. Bitte beachten Sie, dass unsere Größenangaben nur als Anhaltspunkt dienen.
5. Um Stoffschädigung zu vermeiden:
 - Lassen Sie die Produkte NICHT lange im Wäschekorb - waschen Sie sie gleich nach dem Gebrauch.
 - Lassen Sie die Artikel NICHT an feuchten Orten oder in Plastiktüten liegen.
 - Vermeiden Sie den Kontakt mit Klettverschlüssen, welche Pilling verursachen können.
 - Das Tragen von Rucksäcken kann Reibung erzeugen und somit den Stoff beschädigen.
6. Alle technischen Kleidungsstücke dürfen nur in der Disziplin verwendet werden, für die Sie konzipiert sind, um eine bessere Nutzung der technischen Materialien zu gewährleisten.

 To ensure a long life of our high quality fabrics, please consider the following:

1. Do not wash our products with temperatures above 30 degrees, use mild detergents, and avoid fabric softener and bleaching agents.
2. Do not use a dryer! Let our products preferably dry naturally. Please note that direct sunlight and direct heat may cause deterioration of the fabrics.
3. Do not iron our products.
4. If you are unsure of your own size when trying on one of our size samples, choose the slightly larger size, as fit can vary depending on body weight and build – please note that our sizes are just an indication.
5. To avoid fabric deterioration:
 - Do not leave shorts in your laundry bag for a week - wash them straight after use.
 - Do not leave our shorts in humid places or plastic bags.
 - Avoid contact with velcro fasteners, which can cause pilling.
 - The wearing of backpacks can generate friction and thus damage the fabric.
6. All technical garments must be used exclusively in the discipline for which they are designed in order to best use the technical features of the materials with which they are made.

SPORTSTEX

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